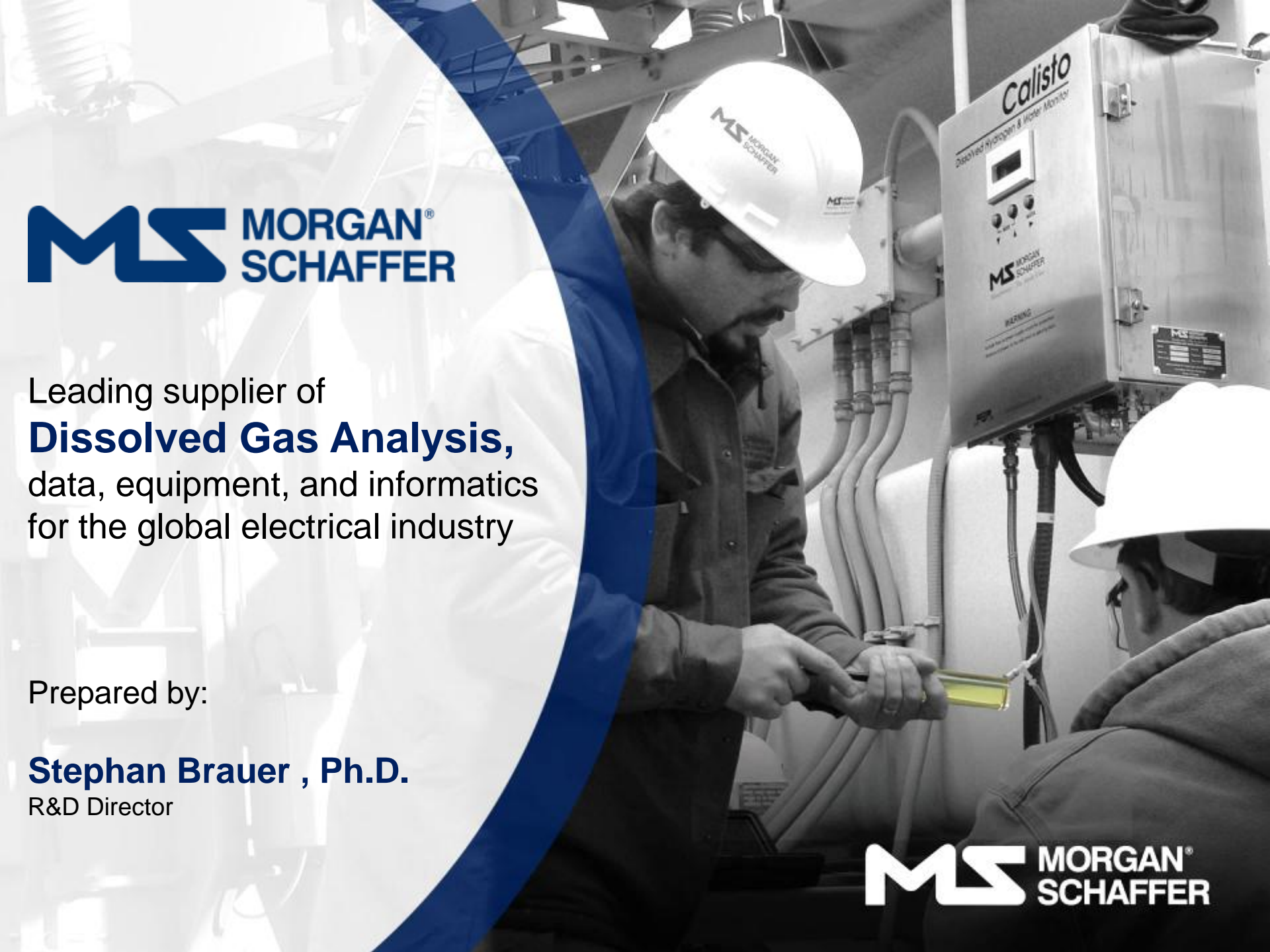




Leading supplier of
Dissolved Gas Analysis,
data, equipment, and informatics
for the global electrical industry

Prepared by:

Stephan Brauer , Ph.D.
R&D Director





COMMITMENT

- We do what we say we will do
- 98% to 100% delivery track record
- Interoperability and teamwork

VALUE

- Best-in-market accuracy
- Proven technology
- Predictable Total Cost of Ownership



SERVICE

- Responsiveness: 24 Hr. policy
- Designated Field Personnel
- USA Operations
- Best Standard Warranty on the market: 2 years +

EXPERIENCE

- > 8k monitors deployed worldwide, over 600 under extreme weather conditions
- 7 scientists, 26 engineers



Calisto Premium DGA Monitors

Calisto and Calisto 2 – Fault detection



Calisto 5 and Calisto 9 – DGA diagnostics



Calisto and Calisto 2

Application

Early detection of transformer incipient faults using continuous monitoring of dissolved hydrogen in insulating fluids.
Monitoring dissolved carbon monoxide as a key indicator of cellulose degradation (Calisto 2 only).
Continuous moisture monitoring.

Performance

Dissolved gases (H₂ and CO) in oil

Measurement technology

Proprietary Morgan Schaffer cell

Proprietary Morgan Schaffer thermal-conductivity cell → H₂ and CO



- 20 years field experience
 - Long-term reliability
 - High DGA accuracy **throughout product lifetime**
 - Field calibration not required (no consumables)
- Low false alarms

Calisto 5 and Calisto 9

Application

Online monitoring of fault gases, air components and moisture in transformer insulating fluids

Technology

Gas Measurements

Proprietary chromatographic method

Gas extraction

Oil immersed Teflon® tubing

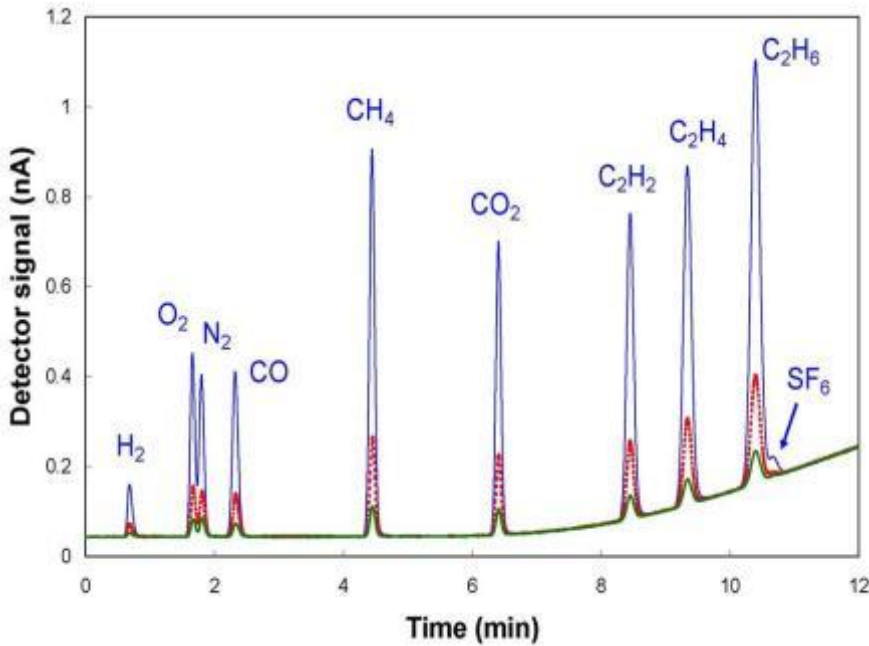
Moisture measurements

Oil immersed Relative Saturation (RS) sensor

Communications

Electrical isolation rated for substation environments

Unique single-column industrial GC + proven Calisto platform



- Long-term reliability
 - Low detection-limits
 - High DGA accuracy **throughout product lifetime**
- Low false alarms

All Calistos

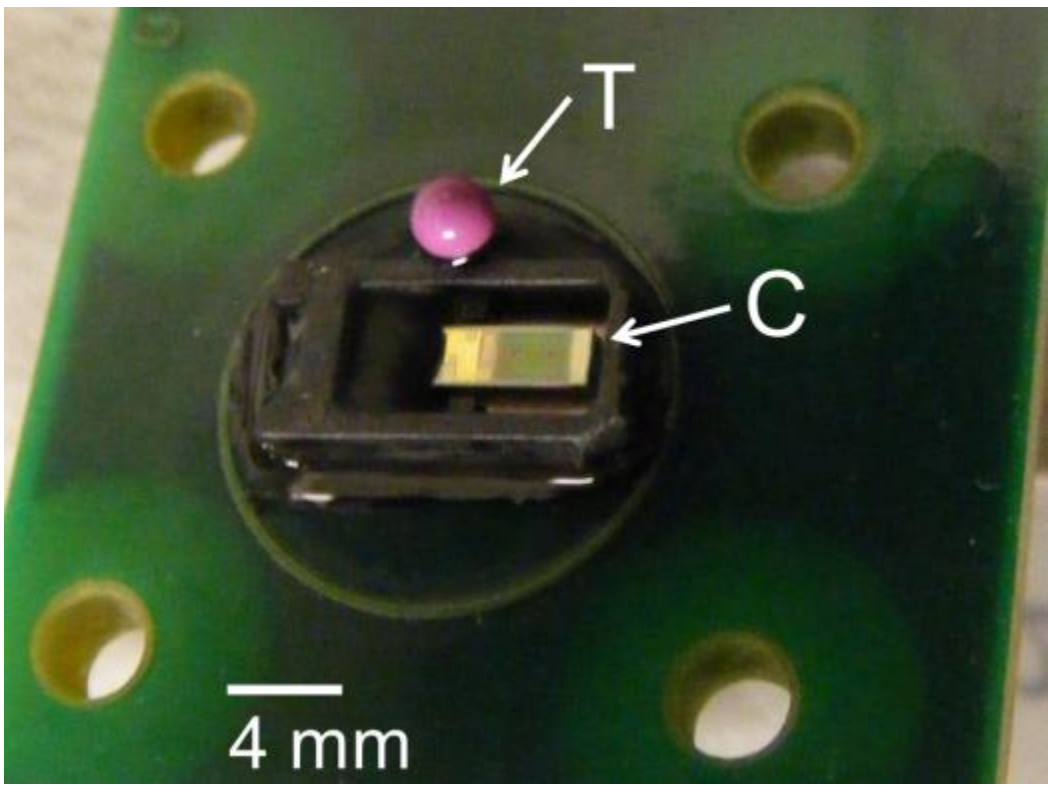
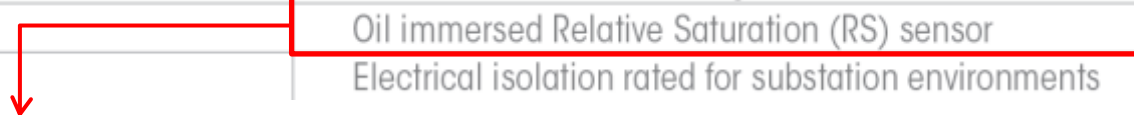
Application	
Online monitoring of fault gases, air components and moisture in transformer insulating fluids	
Technology	
Gas Measurements	Proprietary chromatographic method
Gas extraction	Oil immersed Teflon® tubing
Moisture measurements	Oil immersed Relative Saturation (RS) sensor
Communications	Electrical isolation rated for substation environments



30 years of field experience

All Calistos

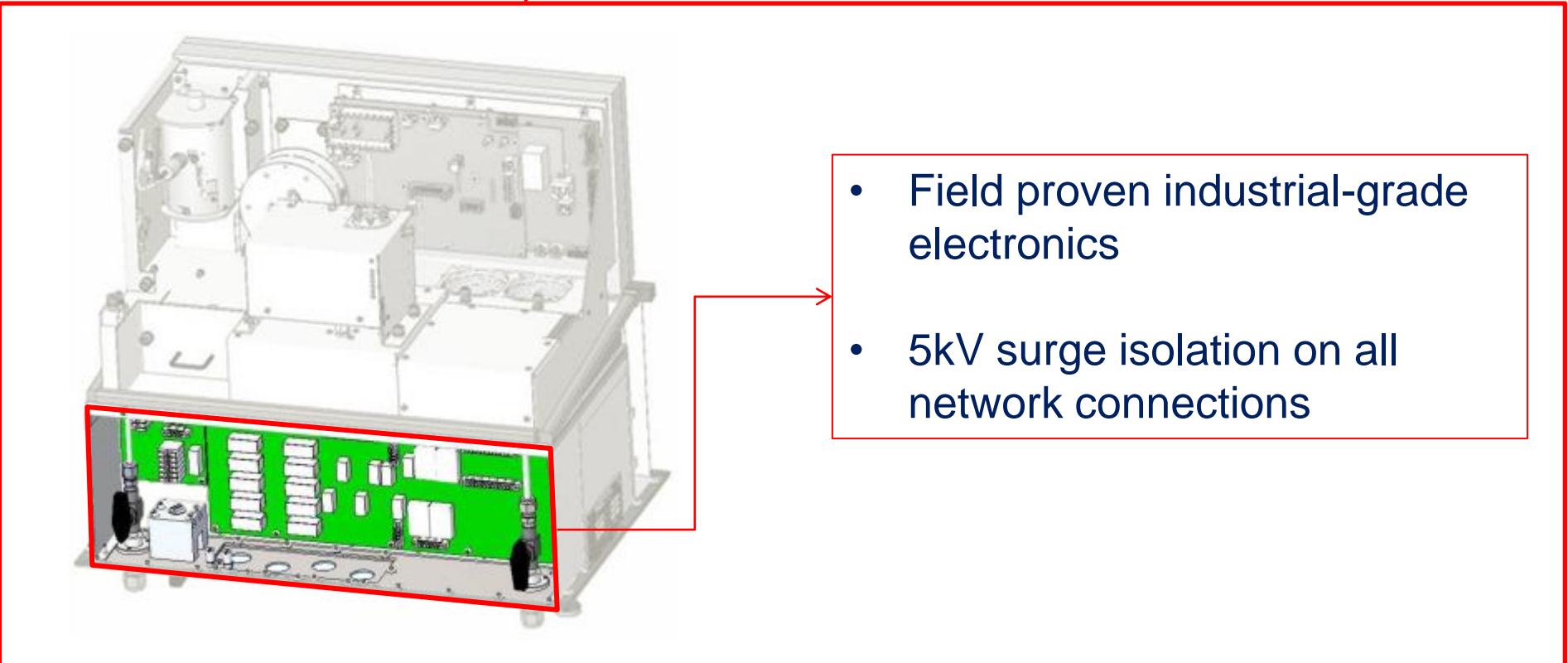
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20 years of field experience

All Calistos

Application	
Online monitoring of fault gases, air components and moisture in transformer insulating fluids	
Technology	
Gas Measurements	Proprietary chromatographic method
Gas extraction	Oil immersed Teflon [®] tubing
Moisture measurements	Oil immersed Relative Saturation (RS) sensor
Communications	Electrical isolation rated for substation environments



- Field proven industrial-grade electronics
- 5kV surge isolation on all network connections

Calisto 5 and Calisto 9

Performance

	H ₂	CO	CH ₄	C ₂ H ₂	C ₂ H ₄	C ₂ H ₆	CO ₂	O ₂	N ₂	SF ₆ ³	H ₂ O
Lower detection limit (LDL)	ppm ¹										2 ppm, or 2 %RS
	0.5	10	0.2	0.2	0.2	0.2	15	500	2,000	2	
Top of range ¹	ppm										Saturation, or 100%RS
	20,000	30,000	100,000	100,000	200,000	200,000	100,000	100,000	150,000	2,500	
Accuracy ²	± (LDL plus X% of reading) ppm										± 3 ppm, or ± 3 %RS
	X=5	X=5	X=5	X=5	X=5	X=6	X=5	X=15	X=15	X=15	
Repeatability	± (LDL plus Y% of reading) ppm										± 2 ppm, or ± 2 %RS
	Y=3	Y=3	Y=3	Y=3	Y=3	Y=4	Y=3	Y=10	Y=10	Y=10	
Resolution at LDL	ppm										1 ppm, or 1 %RS
	0.5	2	0.2	0.2	0.2	0.2	5	200	1,000	2	
Measurement interval	User configurable: 3 hour, 2 hour, 1 hour. Conditional cycle on alarm.										6 seconds
Step response (typical)	In 1 hour: 95% H ₂ ; 90% CO, CH ₄ , CO ₂ , O ₂ , N ₂ ; 80% C ₂ H ₂ , C ₂ H ₄ , C ₂ H ₆ ; 50% SF ₆ .										95% in 20 minutes

Grey color is Calisto 9 only, 1) all ppm in mineral oil, 2) Reference: Morgan Schaffer ISO 17025 accredited laboratory, 3) Model C900S.

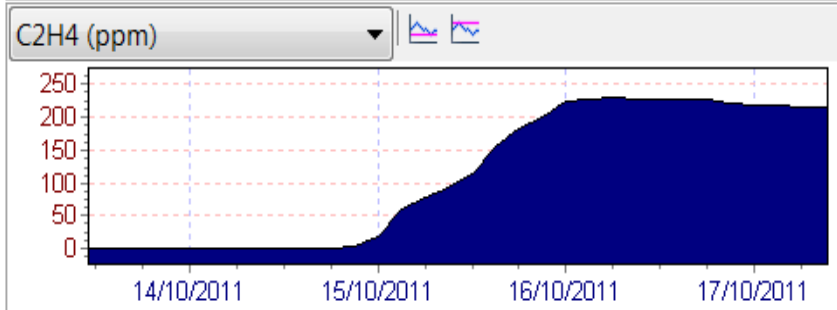
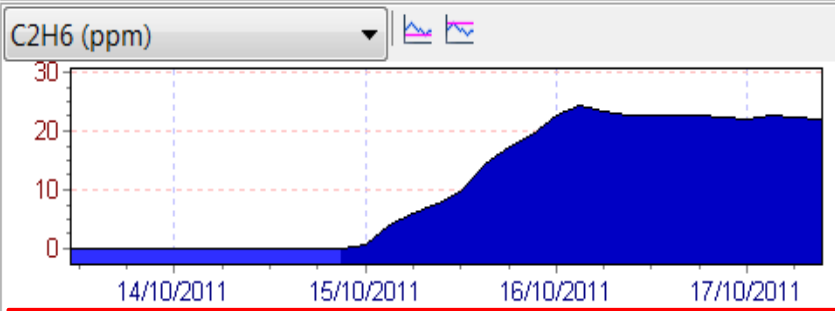
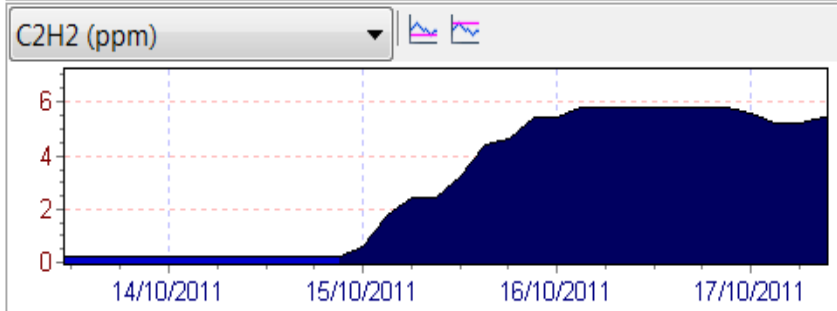
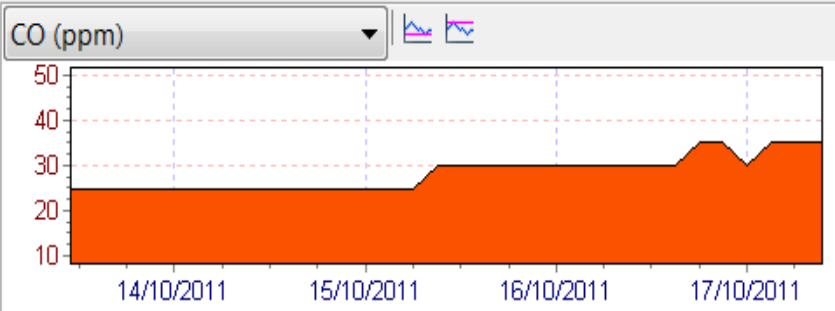
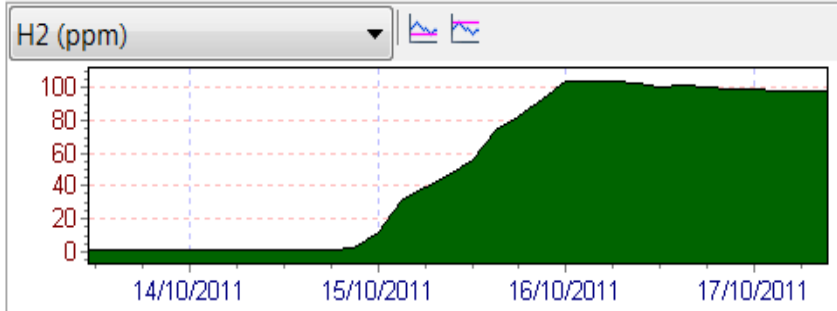
Overall best in industry

Calisto 9

Performance

H ₂	CO	CH ₄	C ₂ H ₂	C ₃ H ₄	C ₂ H ₆	CO ₂	O ₂	N ₂	SF ₆ ¹	H ₂ O
ppm ¹										2 ppm, or 2%RS
0.5	10	0.2	0.2	0.2	0.2	15	500	2,000	2	Estimation, S

Lower detection limit (LDL)



Early fault detection and evolution
→ Informed decisions

Calisto 5 and Calisto 9

Performance											
	H ₂	CO	CH ₄	C ₂ H ₂	C ₂ H ₄	C ₂ H ₆	CO ₂	O ₂	N ₂	SF ₆ ³	H ₂ O
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- Best in industry fault gases
- Accuracy in-use, throughout the product lifetime
- Benchmarked to Morgan Schaffer ISO17025 laboratory
- **Good decisions require good data.**

All Calistos

Reliability

Power interruption protection	250 ms advanced power loss system
Expected operating life (EOL)	> 15 years

Maximum up-time



All Calistos

Reliability

Power interruption protection	250 ms advanced power loss system
Expected operating life (EOL)	> 15 years

→ Economically serviceable life



All Calistos

Operation

Operating temperature range	-50 to + 55 °C, Cold start -50 °C
Storage temperature range	-40 to +75 °C
Operating oil temperature range	-40 to +120 °C
Operating oil pressure range	Full vacuum to 40 psi
Operating humidity range	0 - 100% RH
Storage humidity range	5 - 95% RH, non-condensing
Altitude range	Up to 4,000 m

- Unique -50°C cold-start rating



All Calistos

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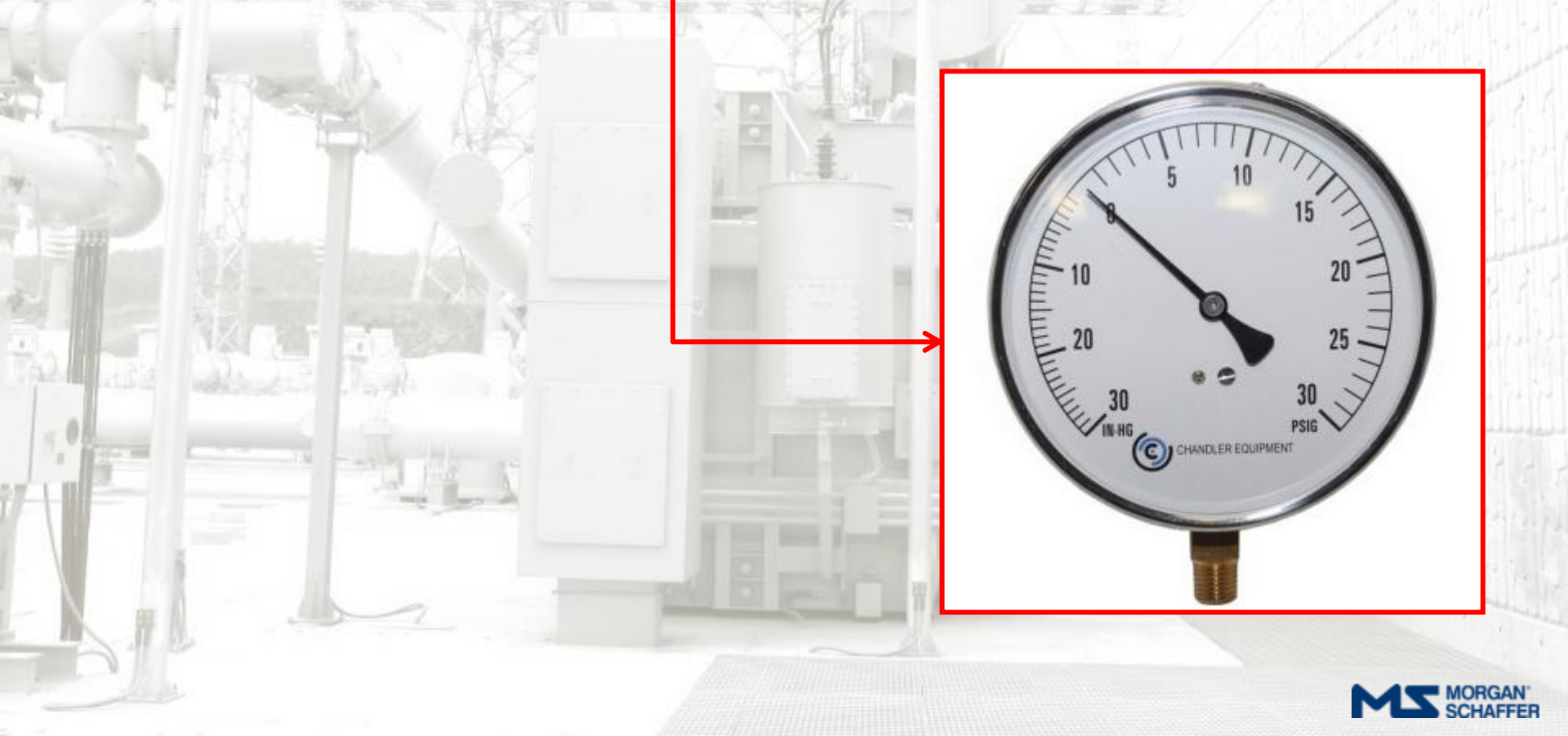
-40 to +120°C



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Altitude range	Up to 4,000 m

Calisto 9 running at 4200 m in Peru



All Calistos

Construction

Enclosures	Instrument: 304 S.S., gauge 16, lockable Carrier gas manifold: 304 S.S., gauge 14, lockable option
Oil circulation	Anti-cavitation reciprocating pump, 10-60 ml/min
Oil flow monitoring	Proprietary Morgan Schaffer system
Oil lines	3/8" OD stainless steel
Air bubble elimination	Proprietary Morgan Schaffer system
Enclosure temperature conditioning	Thermoelectric feedback
Oil temperature conditioning	Passive heat exchanger plus thermoelectric feedback
Oil sampling	External quick-connect port plus sampling accessories



Unique cylinder-pressure monitoring Calisto 5/9

All Calistos

Construction

Enclosures

Oil circulation

Oil flow monitoring

Oil lines

Air bubble elimination

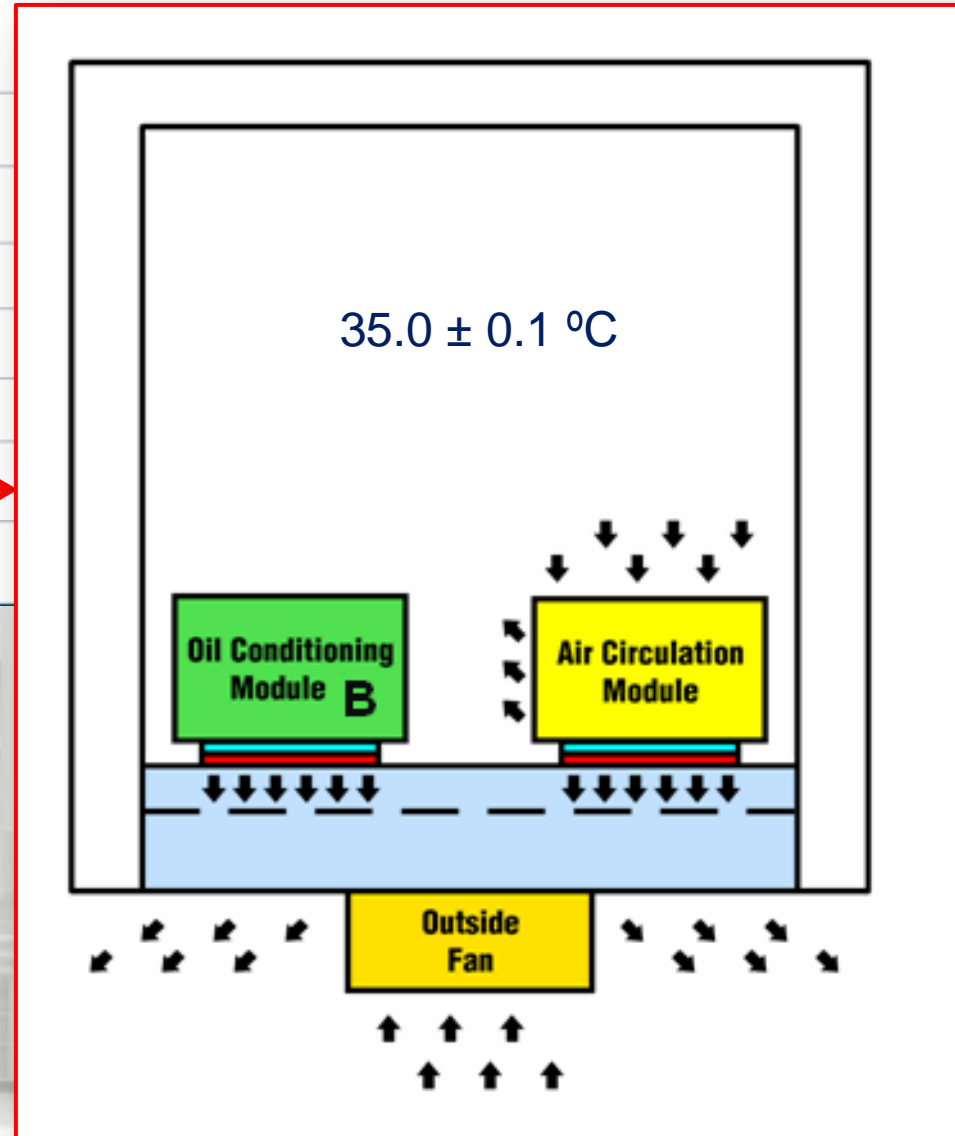
Enclosure temperature conditioning

Oil temperature conditioning

Oil sampling

- External air circulation
 - Internal air circulation
 - Thermoelectric heating/cooling
- **Laboratory measurement conditions**

Fan lifetime 9 y internal, 11 y external.

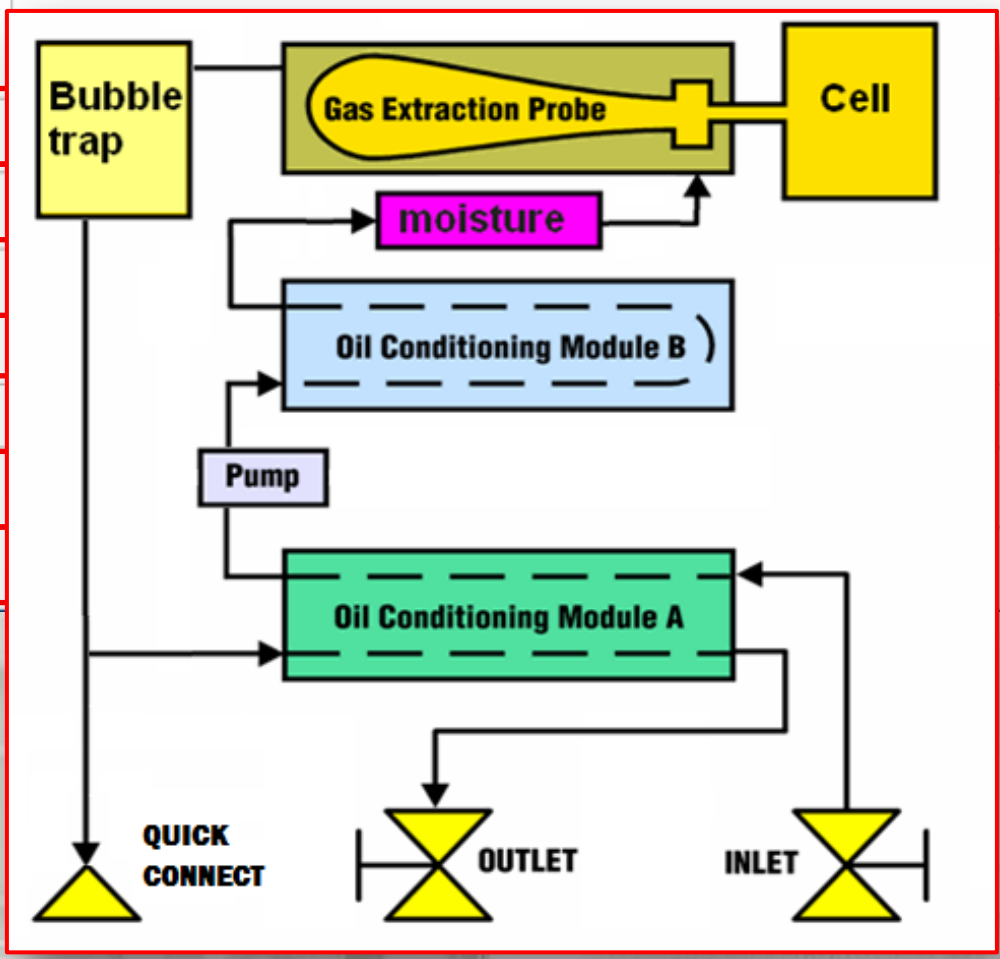


All Calistos

Construction

Enclosures

Oil circulation	5 pump failures in 20 years
Oil flow monitoring	Proprietary, no moving parts
Oil lines	
Air bubble elimination	Simplified installation
Enclosure temperature conditioning	
Oil temperature conditioning	$35.0 \pm 0.1 \text{ }^\circ\text{C}$
Oil sampling	For laboratory comparisons



→ Accuracy as good or better than a DGA lab

All Calistos

Regulatory

CE Marking

Low Voltage Directive 2006 / 95 / EC
EMC Directive 2004 / 108 / EC
WEEE Directive 2002 / 96 / EC, amended 2003 / 108 / EC
RoHS Directive 2002 / 95 / EU

EMC (Electromagnetic compatibility)

IEC/EN 61326
IEC/EN 61000-6-5
IEC/EN 61850-3
FCC part 15 (US)
Class A, ICES-003 (Canada)

Electrical Safety

IEC/EN 61010
IEC/EN 60255-27

Ingress protection

IEC/EN 60529, IP 56

Best in industry ratings for EMC and Safety → Reliability

Calisto 5 and Calisto 9

Installation

Calibration	On-board NIST traceable calibration gas, automatic calibration
Carrier gas requirements	99.9999% He
Maintenance	Visual inspection each 12 months Carrier and calibration gas replacement each 24 months
Electrical entry holes (standard)	5 x 22.2 mm / 0.875 in diameter
Commissioning time	5 hours installation, plus 4-12 hours before first readings

Redundant provisions against erroneous calibration:

- Low calibration gas pressure error
- Only use validated calibration runs
- Validation= **fitted peak areas** agree with factory, air contamination limits, baseline limits
- Invalid calibration run generates immediate Calibration error
- After 7 invalid calibrations → all gases go to INIT status

Calisto 5 and Calisto 9

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Mounting	Shock mounts. MS Calisto Mounting Stand recommended
Power requirements (no selection required)	100 - 240 VAC $\pm 10\%$ ⁴ , 50 - 60Hz, 1 \emptyset , 350W 100 - 220 VDC $\pm 10\%$ ⁴ , 350W
Power conductor size	Max. 2.05 mm / AWG 12
Oil supply line length	1.5 - 10.5 m / 5 - 35 ft
Oil return line length	1.5 - 10.5 m / 5 - 35 ft

**Recommended:
Air Liquide Alpha Gas 2**



Calisto 5 and Calisto 9

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- Carrier and calibration gas cylinder **pressure monitoring**
 - 1 hour pressure-drop error, 12 hour pressure-drop error, small leak error, weeks remaining (linear regression)
- Ease of service for client-replaceable parts (e.g. fans)

Summary of Calisto Benefits

- Reliability even in extreme operating environments
 - **Predictable cost of ownership** (maintenance, false alarms, down-time)
- Best in market DGA accuracy throughout the product lifetime
 - **Good decisions require good measurements**
- Morgan Schaffer commitment
 - **50 years of DGA focus, best-in-market responsiveness**



Communication and IT Integration



Communication and IT Integration

Communication and Data

Front panel interface

256 x 64 pixel display, vacuum fluorescent, day/night
3 weatherproof, UV resistant buttons

Menu driven functions for reading, alarms, databank, setup,
and maintenance

Communications

SCADA: Modbus, DNP3 Level 2, Optional IEC61850 kit
Time Synchronization: SNTP
HTTP: Calisto Web Server
Integrator: MSSP (Morgan Schaffer System Protocol)

Local communication

USB 2.0 (cable provided)

Isolated communication

RS-485, RS-232, Ethernet

Isolated analog

10 assignable 4-20 mA outputs (5 for Calisto 5)
3 assignable 4-20 mA inputs

Measurements

Programmable dual-level and trend alarms for all readings

Relay outputs
(250VAC, 5A)

10 NO/NC contacts (5 for Calisto 5)
assignable for setup, self-test and
measurement alarm conditions

Data storage

6 years

Self Diagnosis

192 error codes with intuitive descriptions and recommended
client actions



Communication and IT Integration

Communication and Data

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Protocols

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Local communication port

USB 2.0 (cable provided)

Isolated communication ports (5 kV impulse, 2.6 kVac)

RS-485, RS-232, Ethernet

Isolated analog ports (5 kV impulse, 2.6 kVac)

10 assignable 4-20 mA outputs (5 for Calisto 5)
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Measurement alarms

Programmable dual-level and trend alarms for all readings

Relay outputs
(250VAC, 5A; 48VDC, 1.5A)

10 NO/NC contacts (5 for Calisto 5)
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Calisto = Slave

Communication and IT Integration

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Communication and IT Integration

Communication and Data

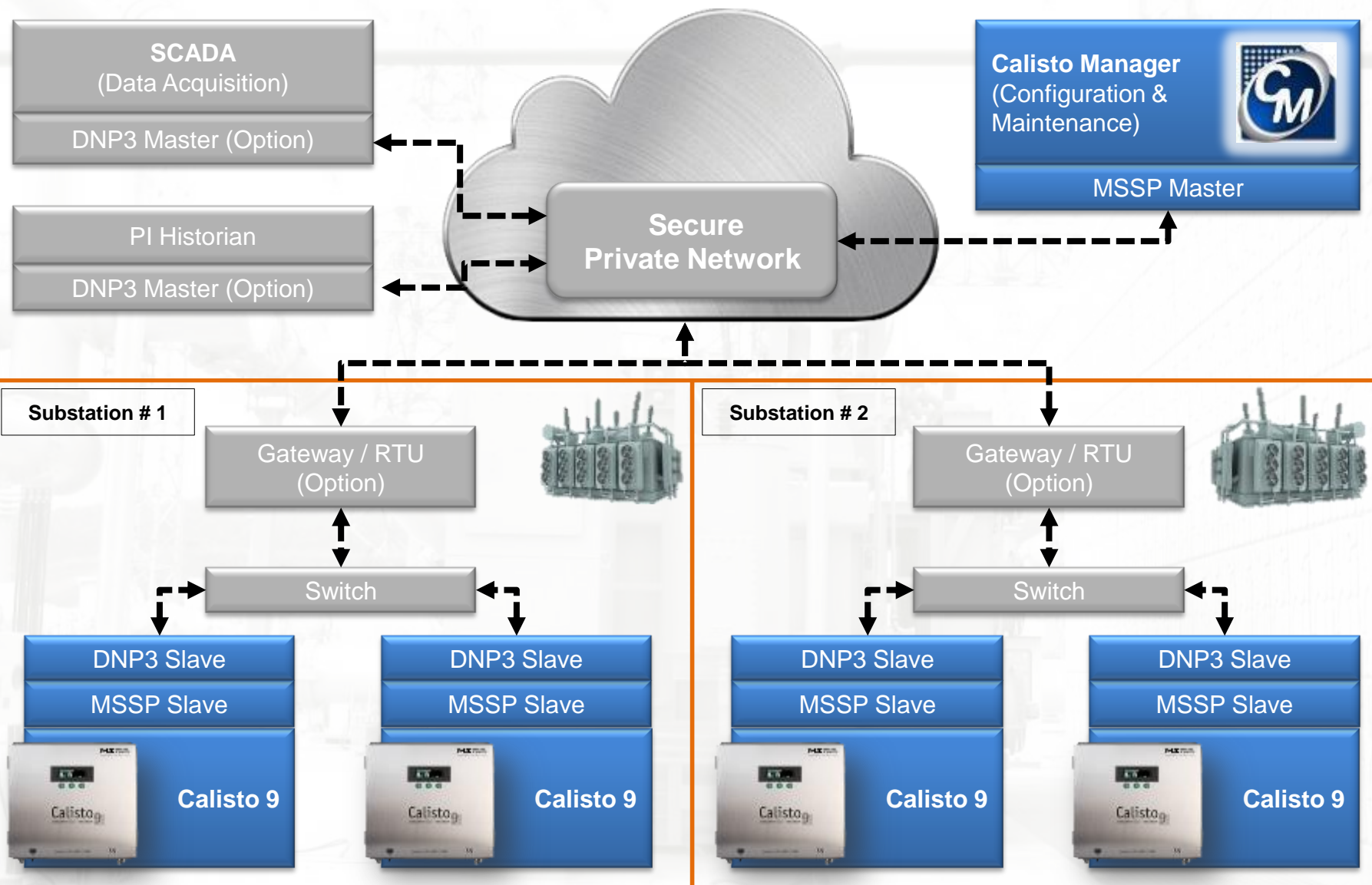
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Calisto 5 and Calisto 9

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ARCHITECTURE DIAGRAM FOR CALISTO INTEGRATION via DNP3



Calisto Manager



FOR ALL CALISTOS

- Commissioning (Settings)
- Status (Measurements, Alarms, Errors, Instrument)
- History (Measurements, Events)
- Maintenance (Recommended client actions, FW upgrades, Diagnostic downloads)
- Mini SCADA: Tracking multiple Calistos, with email and SMS notifications

Questions



Leading supplier of
Dissolved Gas Analysis,
data, equipment, and informatics
for the global electrical industry

Prepared by:

Stephan Brauer , Ph.D.
R&D Director

